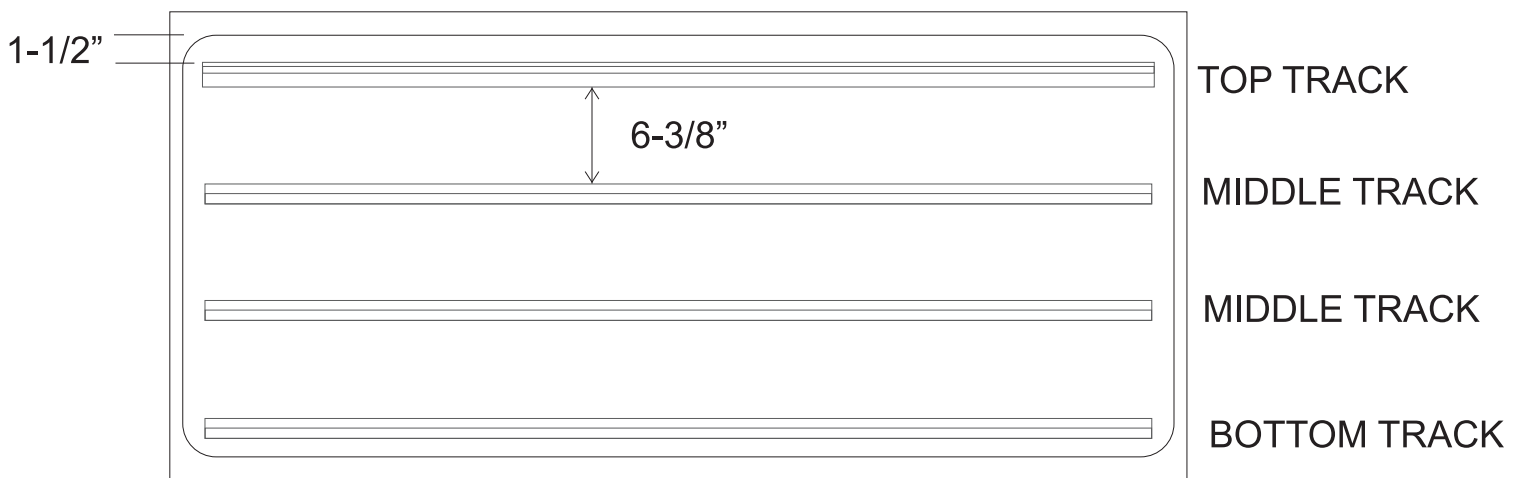


CHANGING TRACK TO 6 INCH

Materials needed: 1/8" drill bit (carbide recommended)
#44 aluminum pop rivets
pop rivet gun
a level or straight edge.

1. Drill out existing rivets using 1/8" drill bit. Note: starting the bit at an angle to the rivet usually prevents the rivet from spinning.
2. Center top copy track approximately 1 1/2" down from the edge of the face's flat surface.
3. Measure down the indicated distance (6-3/8") and lay middle track on the sign face.
4. Do the same for all middle tracks and finally the bottom track.
5. You should have at least 1/2" from the bottom of the bottom track to the edge of the flat surface on the sign face. If not, you may need to move the top track up a little.
6. Begin riveting the top track to the sign face. Re-measure middle track and rivet. Do the same for all middle tracks and finally the bottom track.



Note: You will end up with the old existing rivet holes. These holes are typically not very visible from even just a few feet away. Contact Cornerstone Companies or any local sign shop if you would like to cover the holes. We recommend 3/4" white 2 mil vinyl "dots".